

### **ABSTRACT OF THE DISCLOSURE**

A suction roll assembly includes a suction roll having a perforated shell, and a suction box positioned within the suction roll. The suction box includes a holder, a seal strip adjacent the shell and carried by the holder, at least one target carried by the seal strip, and at least one  
5 sensor positioned in association with at least one target. Each sensor provides an output signal indicative of a position of at least one corresponding target.